

## INSTALLATION INSTRUCTIONS - DG Motorsports GT-150 Front Bumper Cover

**\*\*IMPORTANT NOTE! This piece is designed solely for the 2004 Ford F-150 WITH driving lights in the bumper.\*\***

1. Remove the lower plastic valence from the bumper.



2. Cut out the lower section of the metal bumper as shown in the photos below with either a sawsall with a metal blade or a die grinder with a cutoff wheel. If you are not sure about this step, have a body shop perform this step.



3. Starting at one end of the bumper, hook the wheel well return partially on one side of the bumper and roll the cover around and over the existing metal bumper. This is an intentionally tight fit.



4. Clamp the bumper cover wheel well return flanges to each side of the bumper, checking to make sure it is evenly placed on either side.

5. Drill a 1/4 inch hole through the flange and into the metal bumper return flange.

6. Bolt in place with the provided hardware. (Note: do not overtighten).



7. All of the above steps should be taken prior to painting.

If you have any concerns about installing this bumper cover, please contact your local body shop or call DG Motorsports at 760.433.7413 Monday through Friday from 8:00 a.m. to 4:00 p.m., PST.